



## **Anheuser-Busch**

### **Fairfield Brewery Environmental Overview**

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The Fairfield brewery brews more than 4 million barrels of beer per year and recently completed a \$120 million modernization that included enhancements to its brewing, packaging and warehouse operations.

**Helping the Environment** The Fairfield brewery recycled 99.1 percent of the solid waste generated in 2006.

Materials recycled include recovered alcohol from spent yeast and beer, scrap aluminum and metal, glass, cardboard, wood, brewing grain, beechwood chips, stretch wrap and labels, electronic equipment and batteries. This amounts to more than 183 million pounds of recycled materials in 2006.

**Community Activities** In 2006, the brewery partnered with the California Coastal Commission and the Fairfield-Suisun Sewer District for the annual California Coast and Creek Cleanup Day. The brewery also sponsored the Suisun Boat Ramp and Marsh clean-up in 2006. Anheuser-Busch employees and their families participated in both events.

The Fairfield brewery is a regular participant in the City of Fairfield's Earth Day Celebration and holds an annual Green Week to encourage employees and their families to reduce their environmental impacts. The brewery also held an Energy Conservation Fair this year for employees to learn about ways to reduce energy use at work and at home.

**Energy Savings** In 2006, the brewery completed a project to recover steam to heat water in the brewhouse. This project alone reduces more than 4,700 tons of carbon dioxide emissions. Prior energy conservation projects include the installation of more efficient boiler burners (which resulted in 7 percent less natural gas usage) and new energy-efficient air compressors.

Anheuser-Busch recently joined the California Climate Action Registry, a group of organizations demonstrating their concern regarding global climate change. As a member, Anheuser-Busch annually measures, certifies and reports greenhouse gas emissions.

The brewery is evaluating the installation of wind turbines on-site to generate power from a renewable source.

## **Recent Awards**

- The Fairfield brewery has been honored by the Waste Reduction Awards Program (WRAP) from the California Integrated Waste Management Board.
- The brewery won the 2005 Annual Environmental Responsibility for Management Systems Award from the Industrial Environmental Association and the California Manufacturers and Technology Association.

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